

# Work Order ID 51253

August 12, 2009 4:22:58 PM



Page 1

Item ID: D3182-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Hinge

Start Date: 08/12/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/18/2009 Req'd Qty: 4.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: mf

Date: 09-08-12 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3182	Rev A								

100

0.00



FLOW WATER JET

0.00

Waterjet

Memo

FLOW CNC Waterjet

1-Cut as per Dwg D3182 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-  
Deburr if necessary

B 9-8-17

09/08/19 (E)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

Quality Control

B 9-8-17

(6)

120

0.00



QC8- Inspect parts - second check

0.00

QC

Memo

Quality Control

=> Sorlock

(x6) 6

# Work Order ID 51253

August 12, 2009 4:22:58 PM



Page 2

Item ID: D3182-1

Revision ID: A

Item Name: Hinge

Start Date: 08/12/2009 Start Qty: 4.00

Required Date: 08/18/2009 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Deburr if necessary u/a S								
140 	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
150 	Identify as per dwg & Stock Location <u>Basket</u>	0.00							
Packaging	Memo	0.00							
Packaging									

2) 8/29/09

ⓧ 6

09-08-19

**Work Order ID 51253**

August 12, 2009 4:22:58 PM



Page 3

Item ID: D3182-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Hinge

Start Date: 08/12/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/18/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/24 *[Signature]* 6 *[Signature]* 09-8-21

# Picklist Print

August 12, 2009 4:22:58 PM

Page 1 / 1

Work Order ID: 51253



Parent Item: D3182-1RevA



Parent Item Name: Hinge



Start Date: 08/12/2009

Required Date: 08/18/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA 		Purchased	No			100	sf	79.0709	0.2509 			
304/316 0.125 Sheet												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

111018

79.07090316

79.0709032

3564

111018

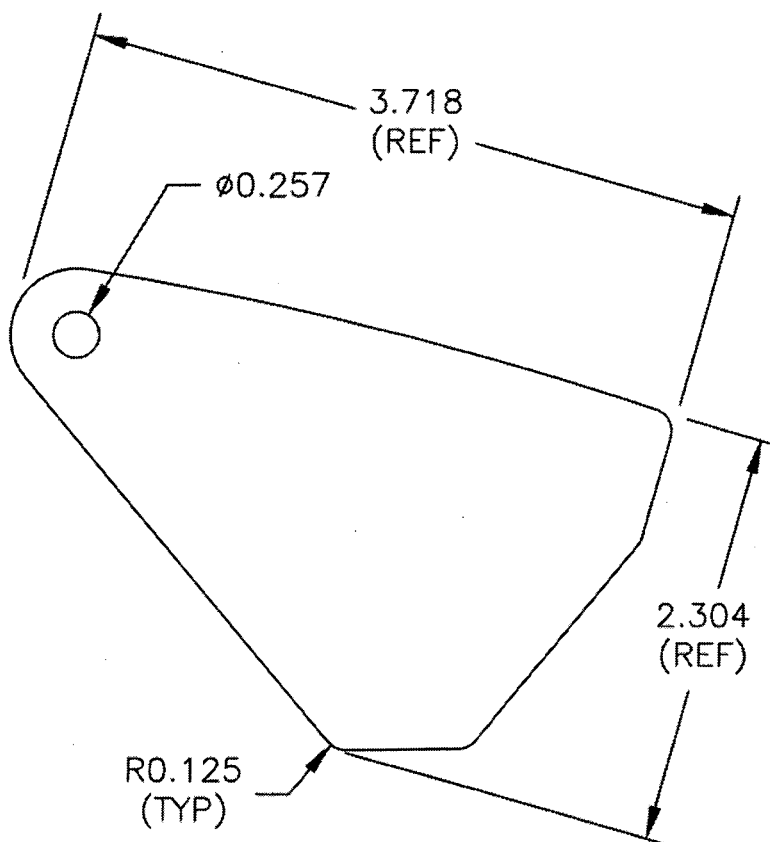
189-8-7





DESIGN <i>A</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D3182	REV. A SHEET 1 OF 1
DATE 03.01.21		TITLE HINGE	SCALE 1:1
A	03.01.21	NEW ISSUE	

RELEASED  
03.01.21 *A*



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51253  
*MF 09-08-12*

**D3182-1 HINGE**

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK  
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.